

# PENKO Engineering B.V.

Your Partner for Fully Engineered Factory Solutions



How to...

Connect the SGM720 or SGM820 IND to a  
FLEX 2100, FLEX or FLEX 2ch. – 4ch.



**PENKO**

*an ETC Company*

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## PENKO How to...

Connect the SGM720 or SGM820 IND to a FLEX 2100, FLEX or FLEX 2ch. – 4ch.

### General information

When the SGM720 or SGM820 is powered by USB (not 24Vdc) the load cell interface and the analog output will not work.

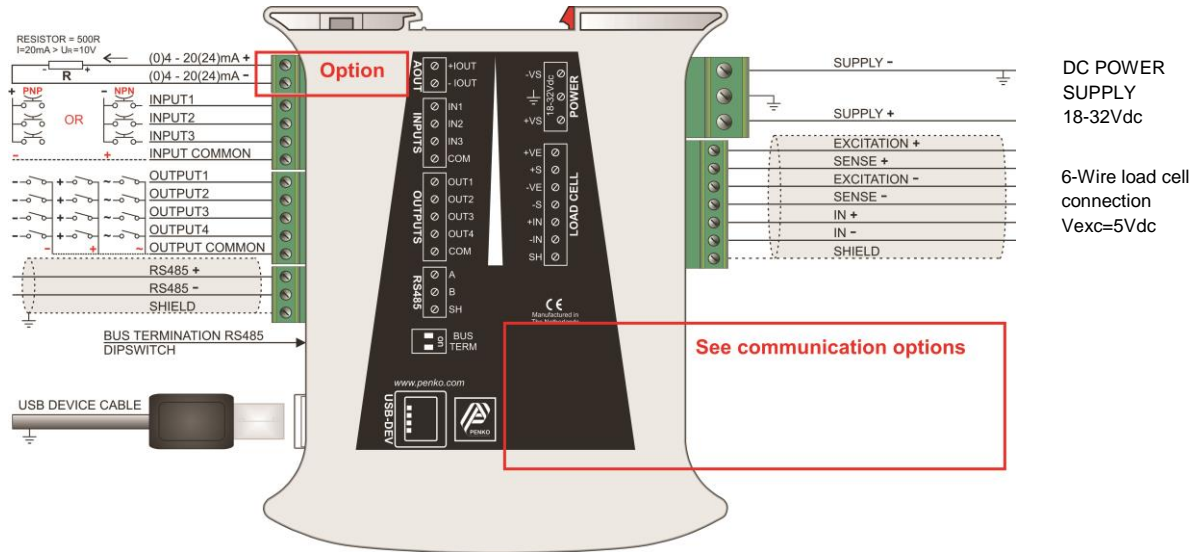
Analog output  
(option)

Inputs  
Input 1=5kHz  
18-28Vdc

Outputs  
25V/0.5A  
AC/DC

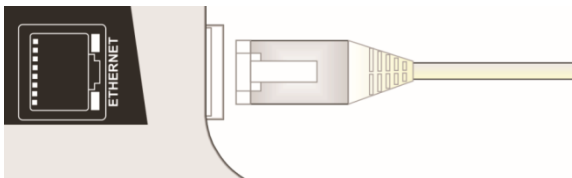
Local bus

To PC  
Config  
software



### SGM720

Ethernet connection



It is possible to connect an Indicator to a controller, or a controller with another controller, but it is not possible to connect an Indicator to another Indicator.

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## Ethernet

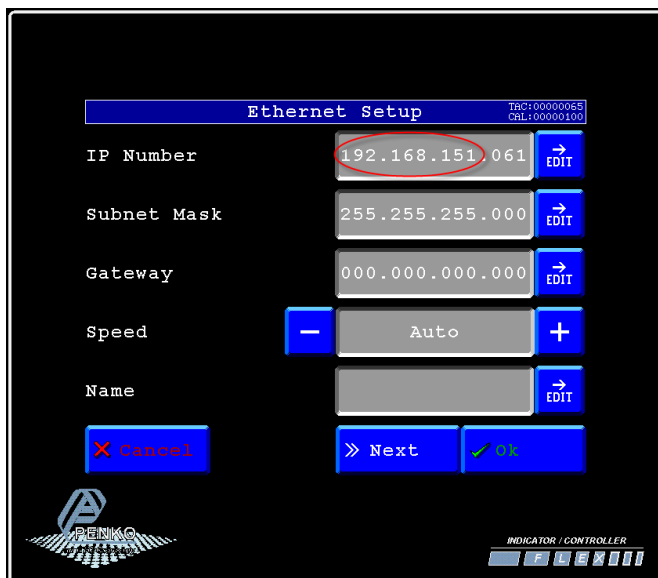
The SGM720/SGM820 shows the 3 inputs, 4 outputs and 15 weighing values the FLEX can read.

Use a Ethernet crossover cable to connect the SGM720/SGM820 to a FLEX, FLEX2100 or FLEX 2ch. – 4ch directly, or use a switch to connect one or more SGM720/SGM820's.

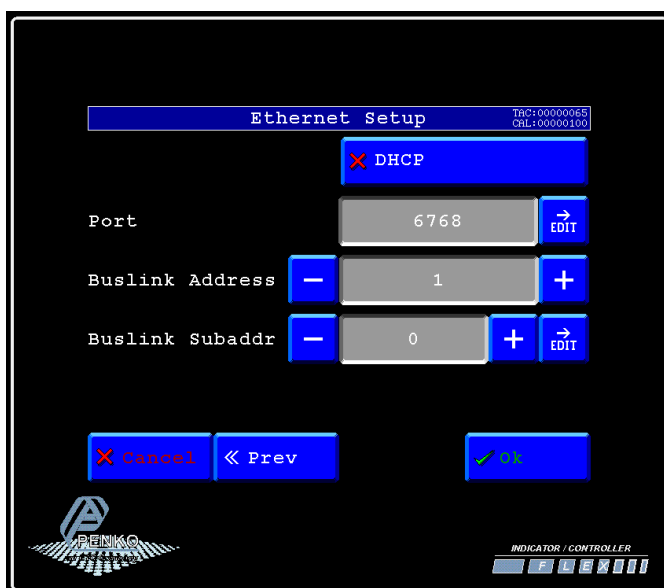
### Set up the FLEX

Go to **Menu → System Setup → Port Setup → Ethernet Setup** Set the **IP Address**.

Note: the first 3 numbers must be the same as the SGM720 or SGM820.



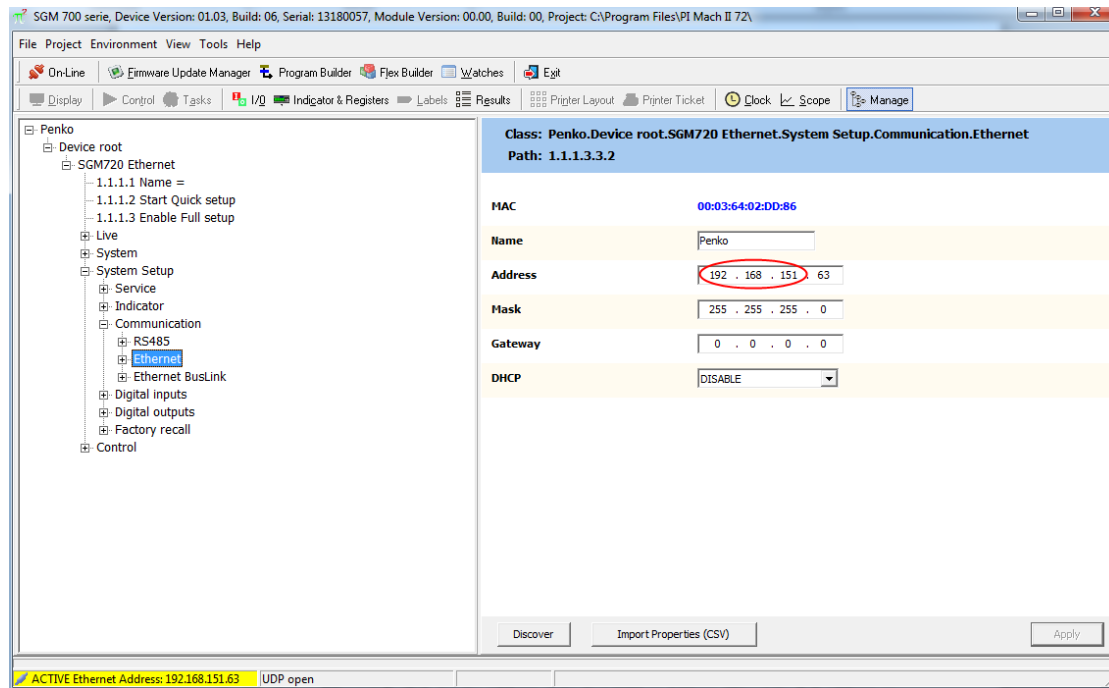
Next. Set **Buslink Address** on "1" and **Buslink Subaddr** on "0". Press **OK** to save settings.



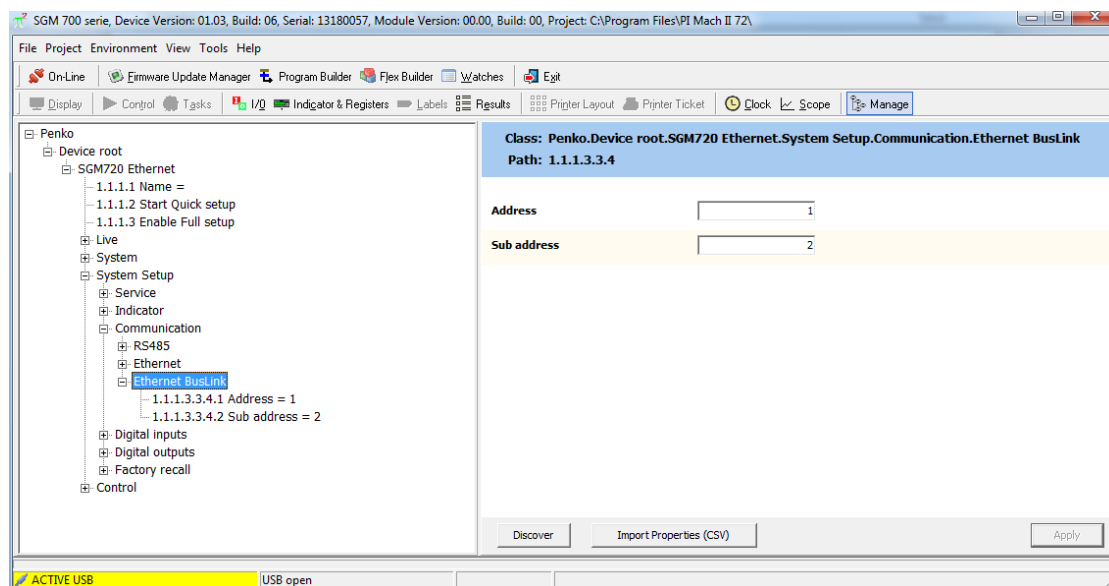
## Setup the SGM720/SGM820

Connect the SGM720/SGM820 to a PC using a USB-cable and open Pi Mach II and double click on **SGM720** or **SGM820**, then double click on **System Setup**, then double click on **Communication**, then double click on **Ethernet**, set the **Ethernet address**. Click on **Apply** to save settings.

Note: the first 3 numbers must be the same as the FLEX.



Double click on **Ethernet BusLink**. Set the **address** of the first SGM on Address “1” and the **Sub address** on “2”. Click on **Apply** to save settings.



### Checking the connection

To check if the connection works, use the FLEX and go to **Menu → Status → Indicators → Device**. Now you should see the values of the SGM720/SGM820 from 116 to 130. The values are described below.



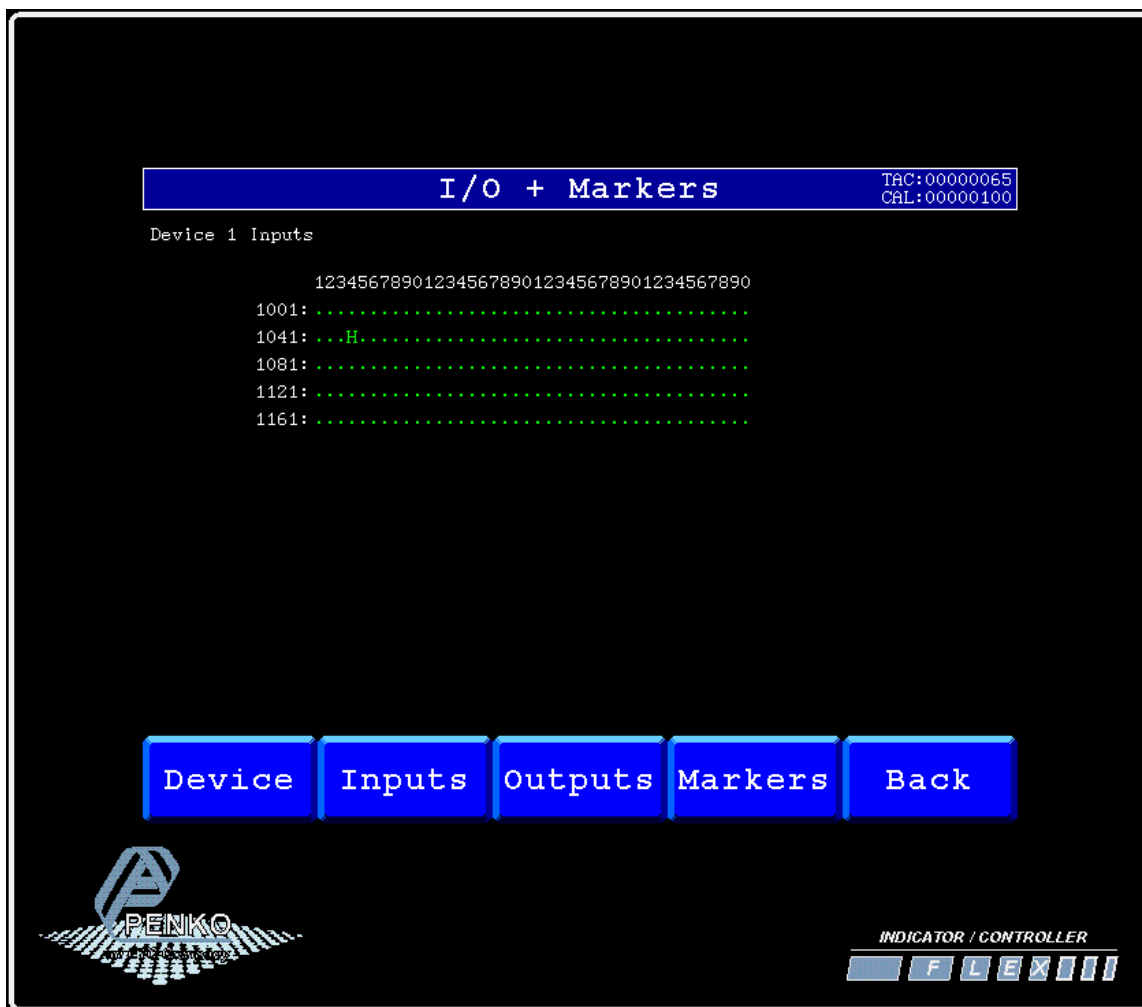
Indicator number	Function	Description
1	Weigher	The actual weight of the Indicator.
2	Fast Gross	The weight without filtering and Tare.
3	Fast Net	The weight without filtering and Tare deducted.
4	Display Gross	The weight with Display filtering and without Tare.
5	Display Net	The weight with Display filtering and Tare deducted.
6	Tare	The weight of an empty container. Gross – Tare = Net.
7	Peak	The highest point weighted on the Indicator.
8	Valley	The lowest point weighted on the Indicator.
9	Weigher x10	The actual weight of the Indicator with 1 extra decimal point for more accuracy.

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Indicator number	Function	Description
10	Fast Gross x10	The weight without filtering and Tare with 1 extra decimal point for more accuracy.
11	Fast Net x10	The weight without filtering and Tare deducted with 1 extra decimal point for more accuracy.
12	Display Gross x10	The weight with Display filtering and without Tare with 1 extra decimal point for more accuracy.
13	Display Net x10	The weight with Display filtering and Tare deducted with 1 extra decimal point for more accuracy.
14	Tare x10	The weight of an empty container. Gross – Tare = Net with 1 extra decimal point for more accuracy.
15	Peak x10	The highest point weighted on the Indicator with 1 extra decimal point for more accuracy.

Go back to **Status** and select **I/O + Markers** to see the status of the Inputs, Outputs and Markers. If an Input, Output or Marker is high it will show as a “H”. In the example below input 4 is high.



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If you want to connect more than one SGM720/SGM820's, use the following settings for the Indicators:

Device number	Address	Sub address	weight values shown on the FLEX	Inputs shown on the FLEX	Outputs shown on the FLEX
1	1	2	116-130	1041-1043	1241-1244
2	1	3	131-145	1081-1083	1281-1284
3	1	4	146-160	1121-1124	1321-1324
4	1	5	161-175	1161-1164	1361-1364
5	2	1	201-215	2001-2004	2201-2204
6	2	2	216-230	2041-2044	2241-2244
7	2	3	231-245	2081-2084	2281-2284
8	2	4	246-260	2121-2124	2321-2324
9	2	5	261-275	2161-2164	2361-2364
10	3	1	301-315	3001-3004	3201-3204
11	3	2	316-330	3041-3044	3241-3244
12	3	3	331-345	3081-3084	3281-3284
13	3	4	346-360	3121-3124	3321-3324
14	3	5	361-375	3161-3164	3361-3364
15	4	1	401-415	4001-4004	4201-4204
16	4	2	416-430	4041-4044	4241-4244
17	4	3	431-445	4081-4084	4281-4284
18	4	4	446-460	4121-4124	4321-4324
19	4	5	461-475	4161-4164	4361-4364
20	5	1	501-515	5001-5004	5201-5204
21	5	2	516-530	5041-5044	5241-5244
22	5	3	531-545	5081-5084	5281-5284
23	5	4	546-560	5121-5124	5321-5324
24	5	5	561-575	5161-5164	5361-5364
25	6	1	601-615	6001-6004	6201-6204
26	6	2	616-630	6041-6044	6241-6244
27	6	3	631-645	6081-6084	6281-6284
28	6	4	646-660	6121-6124	6321-6324
29	6	5	661-675	6161-6164	6361-6364
30	7	1	701-715	7001-7004	7201-7204
31	7	2	716-730	7041-7044	7241-7244
32	7	3	731-745	7081-7084	7281-7284
33	7	4	746-760	7121-7124	7321-7324
34	7	5	761-775	7161-7164	7361-7364
35	8	1	801-815	8001-8004	8201-8204
36	8	2	816-830	8041-8044	8241-8244
37	8	3	831-845	8081-8084	8281-8284
38	8	4	846-860	8121-8124	8321-8324
39	8	5	861-875	8161-8164	8361-8364





## About PENKO

Our design expertise include systems for manufacturing plants, bulk weighing, check weighing, force measuring and process control. For over 35 years, PENKO Engineering B.V. has been at the forefront of development and production of high-accuracy, high-speed weighing systems and our solutions continue to help cut costs, increase ROI and drive profits for some of the largest global brands, such as Cargill, Sara Lee, Heinz, Kraft Foods and Unilever to name but a few.

Whether you are looking for a simple stand-alone weighing system or a high-speed weighing and dosing controller for a complex automated production line, PENKO has a comprehensive range of standard solutions you can rely on.

## Certifications

PENKO sets high standards for its products and product performance which are tested, certified and approved by independent expert and government organizations to ensure they meet – and even – exceed metrology industry guidelines. A library of testing certificates is available for reference on:

[http://penko.com/nl/publications\\_certificates.html](http://penko.com/nl/publications_certificates.html)



## PENKO Professional Services

PENKO is committed to ensuring every system is installed, tested, programmed, commissioned and operational to client specifications. Our engineers, at our weighing center in Ede, Netherlands, as well as our distributors around the world, strive to solve most weighing-system issues within the same day. On a monthly basis PENKO offers free training classes to anyone interested in exploring modern, high-speed weighing instruments and solutions. A schedule of training sessions is found on: [www.penko.com/training](http://www.penko.com/training)

## PENKO Alliances

PENKO's worldwide network: Australia, Belgium, Brazil, China, Denmark, Germany, Egypt, Finland, France, India, Italy, Netherlands, Norway, Poland, Portugal, Slovakia, Spain, Syria, Turkey, United Kingdom, South Africa, Slovakia Sweden, Switzerland and Singapore. A complete overview you will find on: [www.penko.com/dealers](http://www.penko.com/dealers)

