

PENKO Engineering B.V.

Your Partner for Fully Engineered Factory Solutions



How to...
Calibrate a 1020

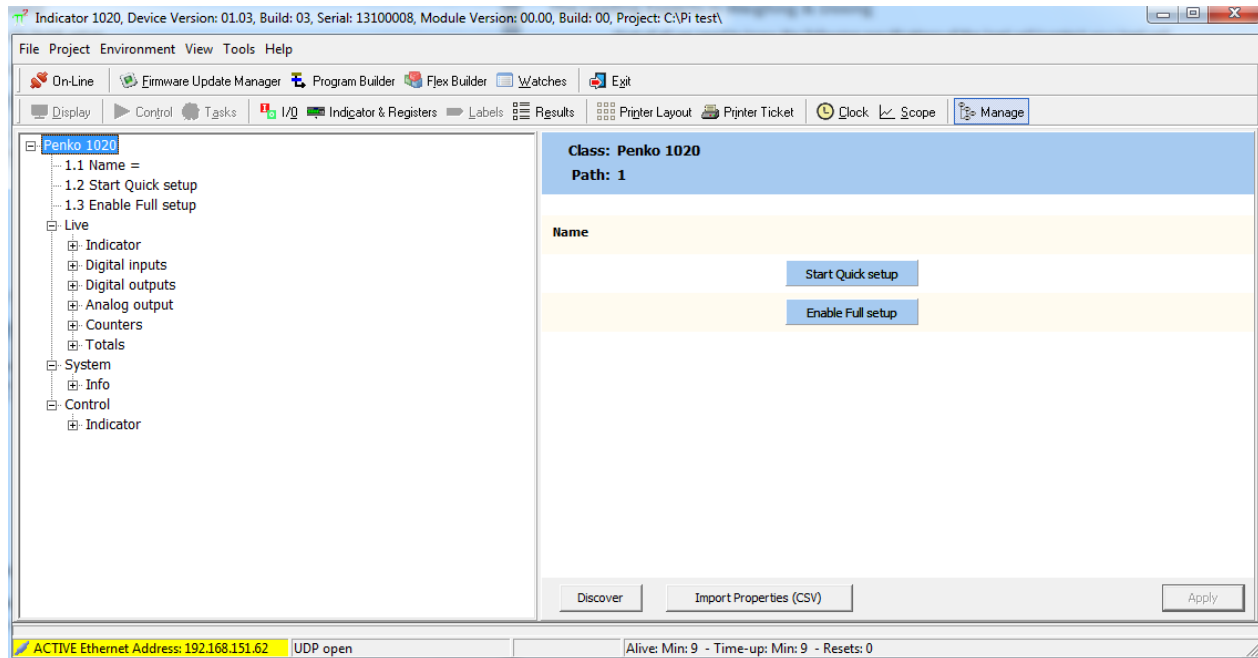


PENKO

an ETC Company

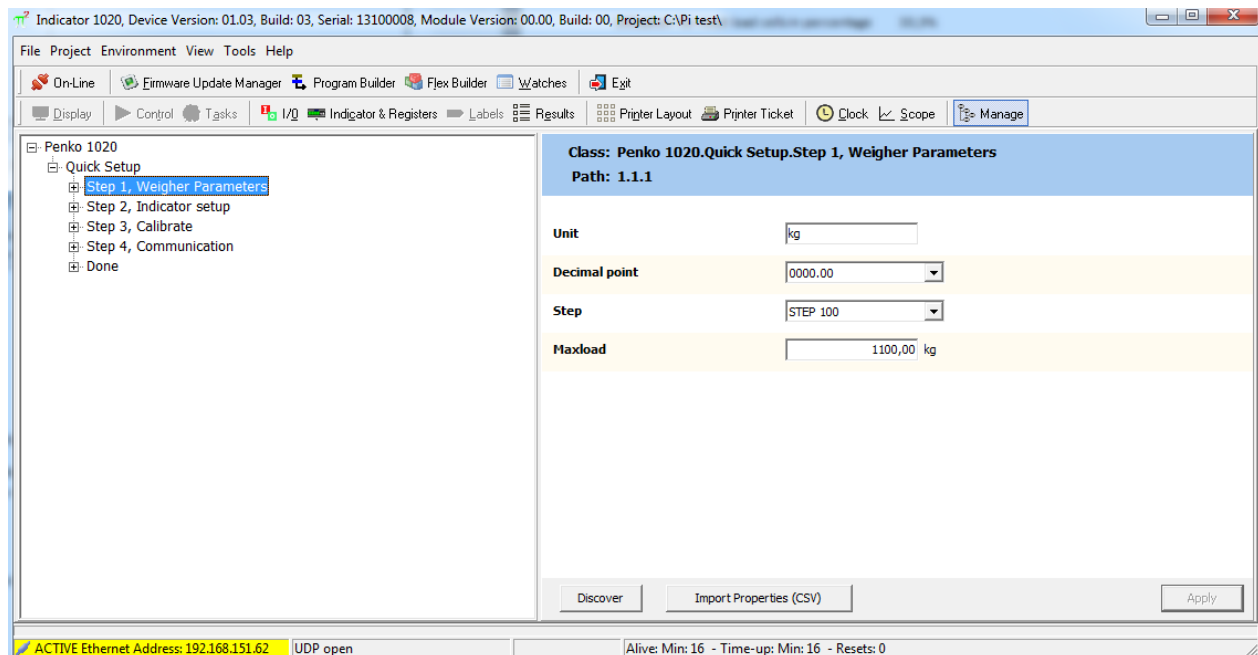
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Connect the 1020 via a USB-cable to the PC. Open Pi Mach II and click on **Start Quick setup**.



Click on Step 1, **Weigher Parameters**. There are four parameters to edit.

Click on **Apply** to save changes (in the bottom right corner).



Unit: fill in which unit you want to weigh in (for example g, kg, lbs., ton or liter).

Maxload: fill in the weight the Indicator shows as the maximum load. For example: if you are weighing 150kg and the maximum amount you want to show is 159kg. Fill in 159, above this amount the Indicator will show =====.

Step and Decimal point:

How to calculate the step size and decimal point for your installation.

For certified installations:

In our example we have a bunker with 3 * 200kg C3 load cells. The load of the installation itself is 50kg (dead load). The maximum amount we want to weigh is 150kg. The dead load and the maximum weighing amount must be well below the maximum capacity of the load cells combined.

So what is the smallest step size I can choose, and where to place the decimal point?

First of all we need to know the following specifications of the load cell (contact your load cell manufacture for this information):

Accuracy class	C3
Maximum no. of intervals	3000
Utilization for most load cells in percentage	33,3%

The Utilization is a percentage of the maximum capacity of the load cell. The smaller the Utilizations the more accurate the load cell can be calibrated, and there for a smaller step size and decimal point can be selected.

The total capacity of the 3 load cells is 600kg. The utilization is 33,3%, so 33,3% of 600kg is 200kg.

Divide 200kg by 3000 (interval amount) the answer is 0,06kg. This is the minimum step size.

The Indicator doesn't have a step size of 0,06kg, choose the first one above 0,06kg that will be step size 0,1kg (this step size will affect the last digit). The decimal point must be set to 00000.0 and the weighing installation will be accurate within 00.1 kg.

Unit	<input type="text" value="kg"/>
Decimal point	<input type="text" value="00000.0"/>
Step	<input type="text" value="STEP 1"/>
Maxload	<input type="text" value="159,00"/> kg

For Industrial installations:

We will keep the same bunker with 3 * 200kg C3 load cells. The load of the installation itself is 50kg (dead load). The maximum amount we want to weigh is 150kg. The dead load and the maximum weighing amount must be well below the maximum capacity of the load cells combined.

So what is the smallest step size I can choose, and where to place the decimal point?

First of all we need to know the following specifications of the load cell (contact your load cell manufacture for this information):

Accuracy class	C3
Utilization for most load cells in percentage	33,3%

The Utilization is a percentage of the maximum capacity of the load cell. The smaller the Utilizations the more accurate the load cell can be calibrated, and there for a smaller step size and decimal point can be selected.

For Industrial it's not necessary to look up the Maximum no. of intervals.

Maximum no. of intervals (The maximum for Industrial installations is 10000) 10000

The total capacity of the 3 load cells is 600kg. The utilization is 33,3%, so 33,3% of 600kg is 200kg.

Divide 200kg by 10000 (interval amount) the answer is 0,02kg. This is the minimum step size.

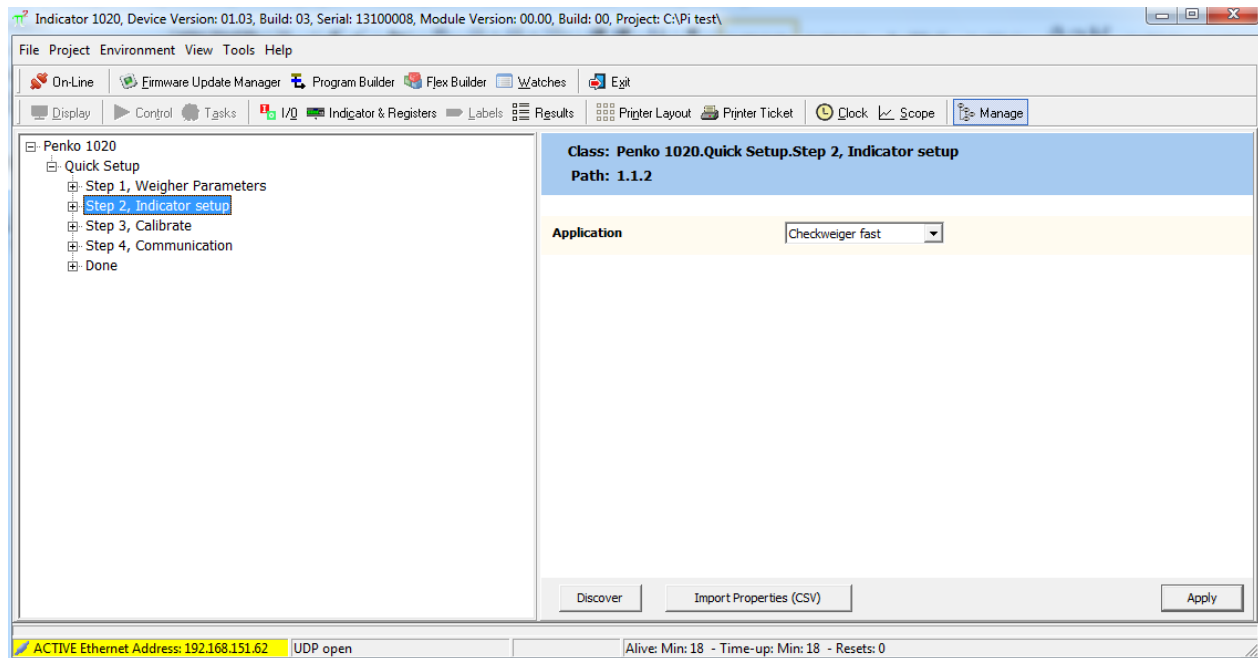
Choose step size 2 (this step size will affect the last digit). The decimal point must be set to 0000.00. The weighing installation will be accurate within 00.02 kg.

Unit	<input type="text" value="kg"/>
Decimal point	<input type="text" value="0000.00"/>
Step	<input type="text" value="STEP 2"/>
Maxload	<input type="text" value="159,00"/> kg

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Click on Step 2, **Indicator setup**.

Click on **Apply** to save changes (in the bottom right corner).

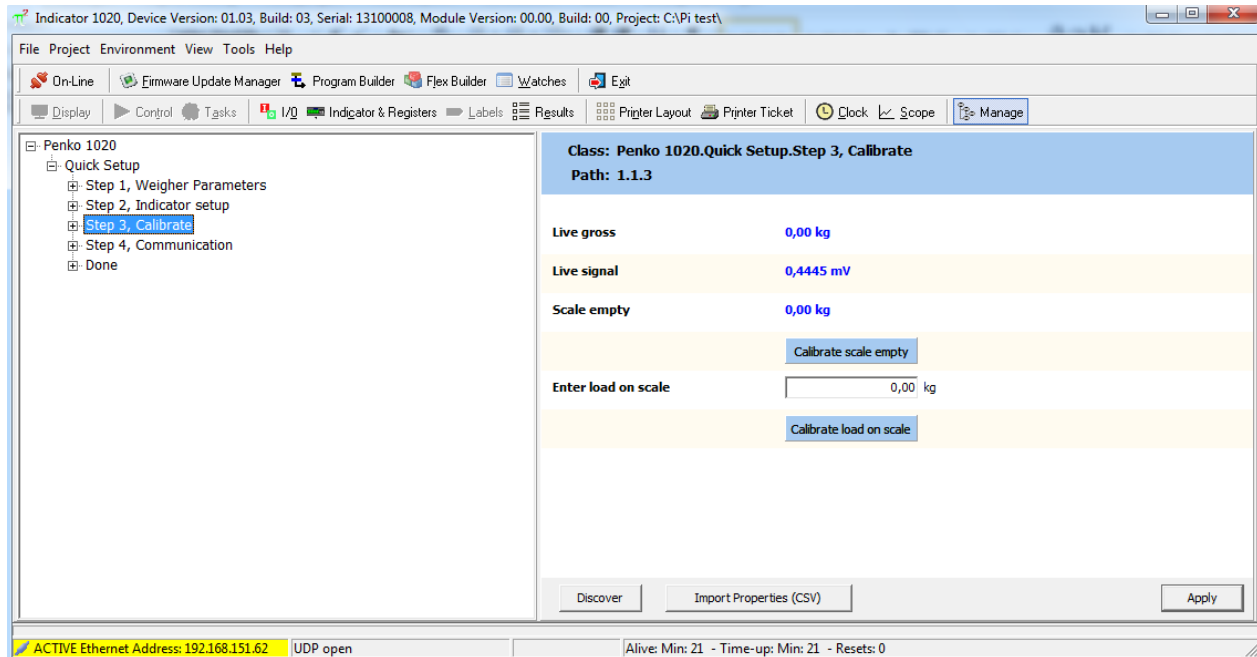


Application: choose your weighing installation. According to your choice, Pi will select predetermined filter settings.

Click on Step 3, **Calibrate**. You can calibrate the weighing installation here.

Click on **Apply** to save changes (in the bottom right corner).

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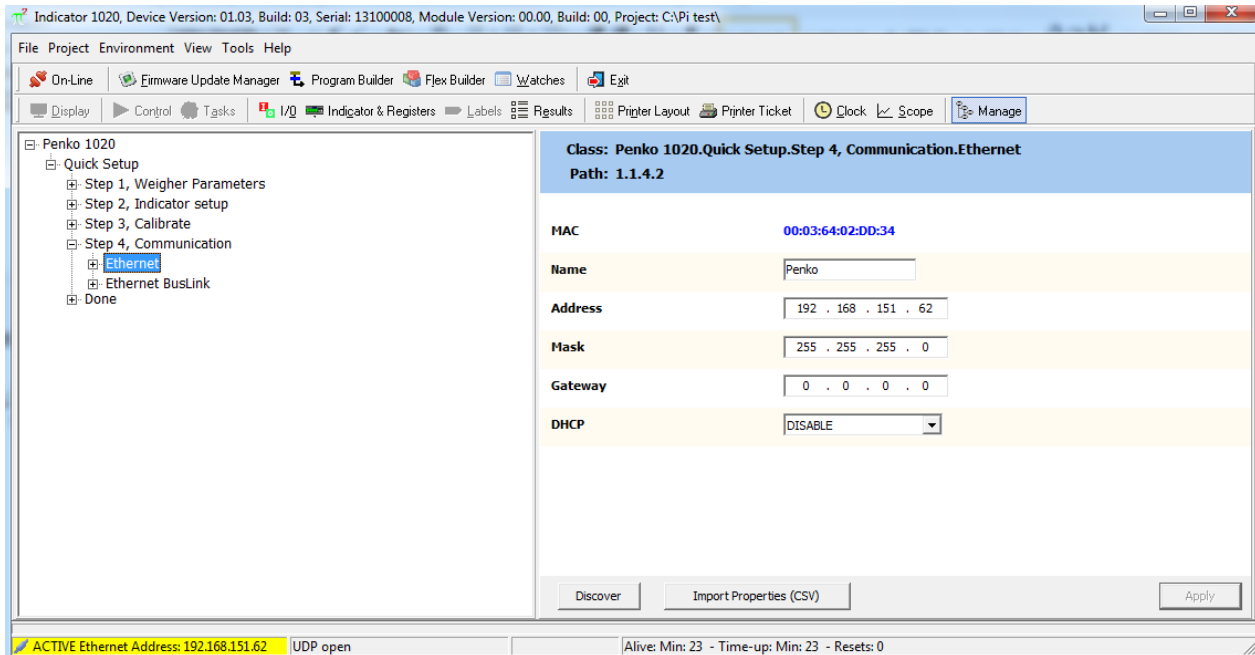
Make sure the weighing installation is empty. Click on **Calibrate scale empty**.

Place the amount of weight you want to calibrate on the scale and fill in this weight. Click on **Calibrate load on scale**. If the calibration went correct, Live gross should readout the actual weight on the installation.

Click on Step 4, **Communication**.

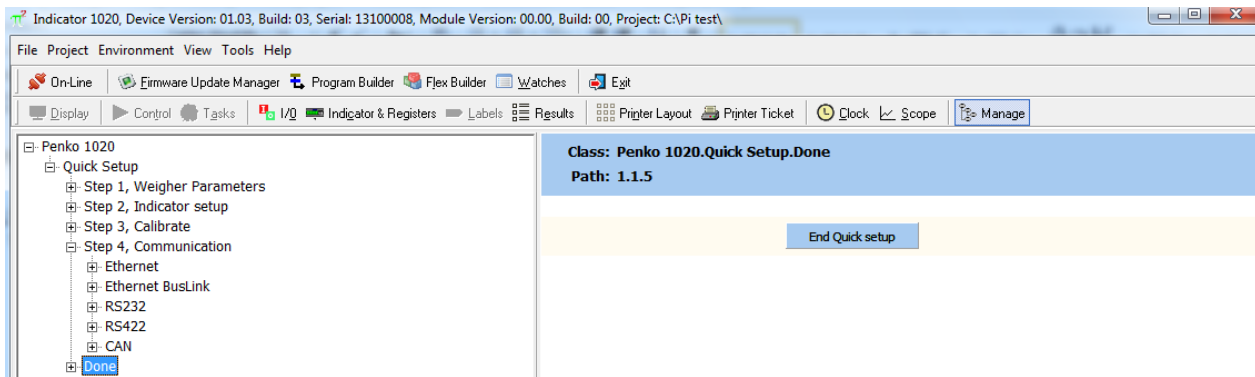
Click on **Apply** to save changes (in the bottom right corner).

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The standard 1020 only has Ethernet, but if you have a Profibus or RS232/RS422/CAN bus option board these parameter will appear at step 4 (Communication).

After all the parameters are set correctly click the End Quick setup button. The 1020 is now ready for use.





About PENKO

Our design expertise include systems for manufacturing plants, bulk weighing, check weighing, force measuring and process control. For over 35 years, PENKO Engineering B.V. has been at the forefront of development and production of high-accuracy, high-speed weighing systems and our solutions continue to help cut costs, increase ROI and drive profits for some of the largest global brands, such as Cargill, Sara Lee, Heinz, Kraft Foods and Unilever to name but a few.

Whether you are looking for a simple stand-alone weighing system or a high-speed weighing and dosing controller for a complex automated production line, PENKO has a comprehensive range of standard solutions you can rely on.

Certifications

PENKO sets high standards for its products and product performance which are tested, certified and approved by independent expert and government organizations to ensure they meet – and even – exceed metrology industry guidelines. A library of testing certificates is available for reference on:

http://penko.com/nl/publications_certificates.html



PENKO Professional Services

PENKO is committed to ensuring every system is installed, tested, programmed, commissioned and operational to client specifications. Our engineers, at our weighing center in Ede, Netherlands, as well as our distributors around the world, strive to solve most weighing-system issues within the same day. On a monthly basis PENKO offers free training classes to anyone interested in exploring modern, high-speed weighing instruments and solutions. A schedule of training sessions is found on: www.penko.com/training

PENKO Alliances

PENKO's worldwide network: Australia, Belgium, Brazil, China, Denmark, Germany, Egypt, Finland, France, India, Italy, Netherlands, Norway, Poland, Portugal, Slovakia, Spain, Syria, Turkey, United Kingdom, South Africa, Slovakia Sweden, Switzerland and Singapore. A complete overview you will find on: www.penko.com/dealers

