Manual

Version 5 En (18-10-2011)

Weight controller type Flex-BW

INDUSTRIAL INSTRUMENTATION

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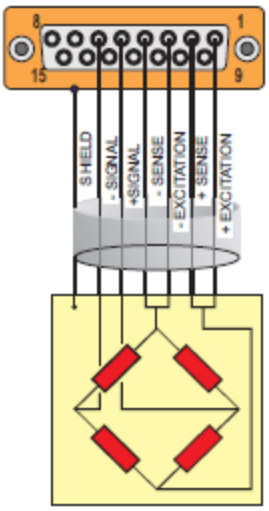
Wiring connection for Flex-BW model Flex.

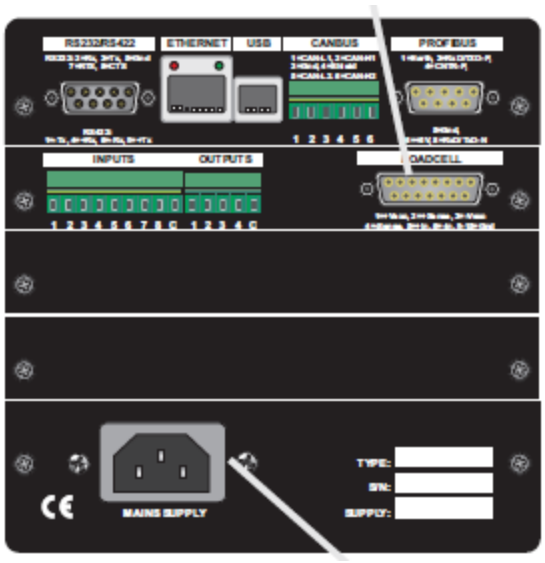
Loadcell connection, 15p sub-D Female:

1. + Excitation
2. + sense
3. – Excitation
4. – Sense
5. + Signal
6. – Signal

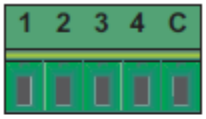
Housing. Shield

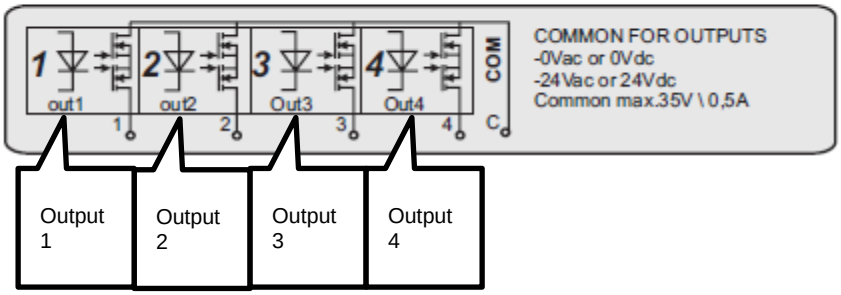


Loadcell connection



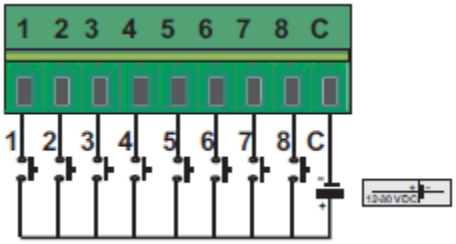
Digital Outputs:





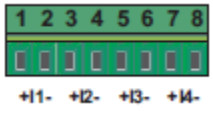
AC Power supply
230 Vac 50/60 Hz

Digital Inputs:

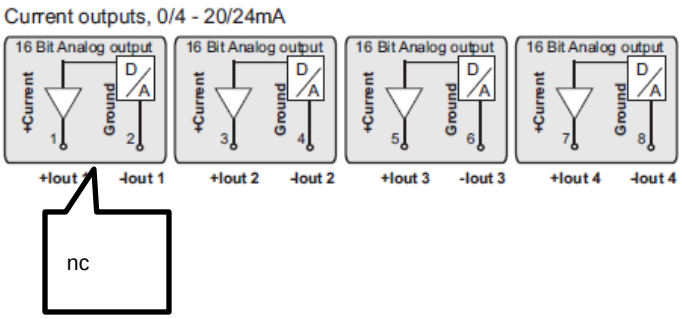


Input 1: Pulzen (speed)
Input 2: not used
Input 3: Start weighing(option)
Input 4-8: Not used

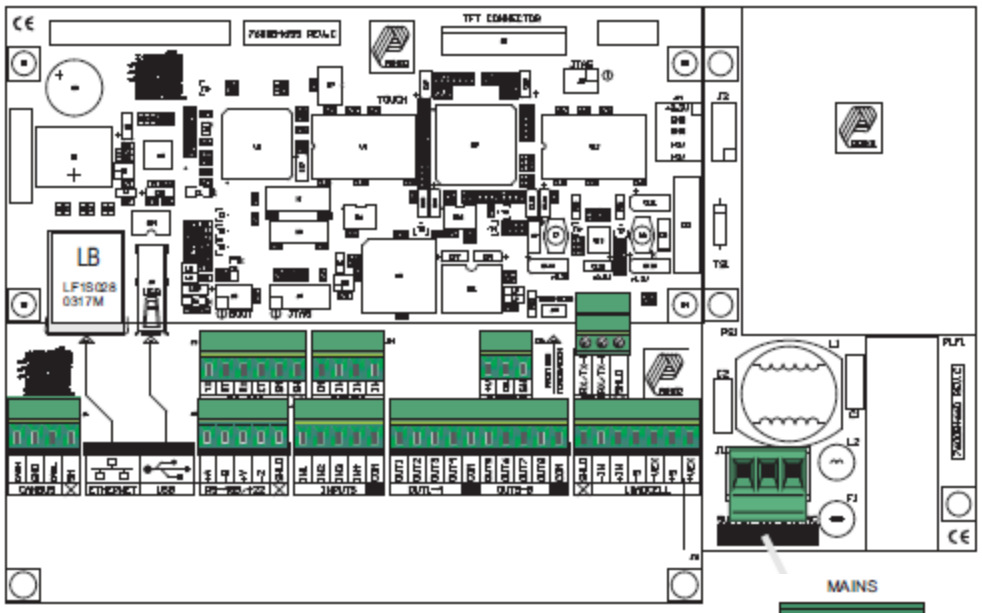
Analog Outputs: (option)



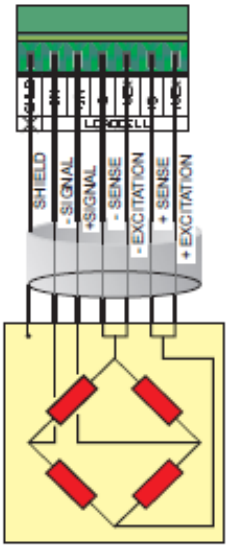
Analog output 1:



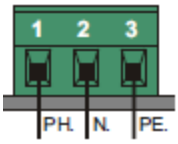
Wiring connection for Flex-bw model Flex-2100.



Loadcell connection,

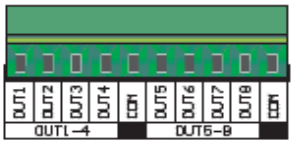


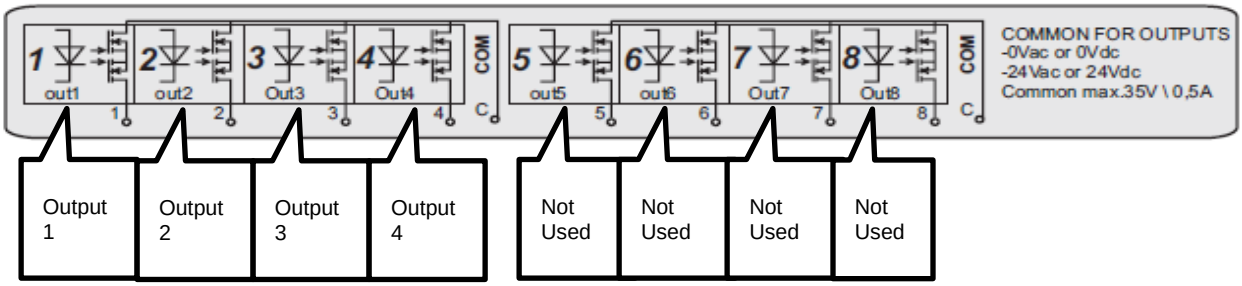
MAINS



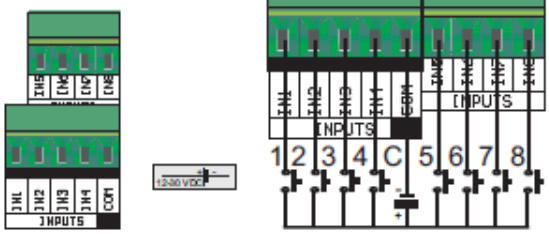
AC Power supply
230 Vac 50/60 Hz

Digital Outputs:





Digital Inputs:



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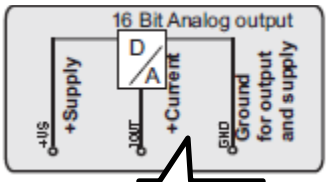
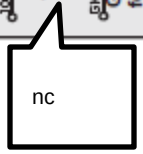
Analog Output: (option)



Power supply for analog output 18-30Vdc

Analog output:

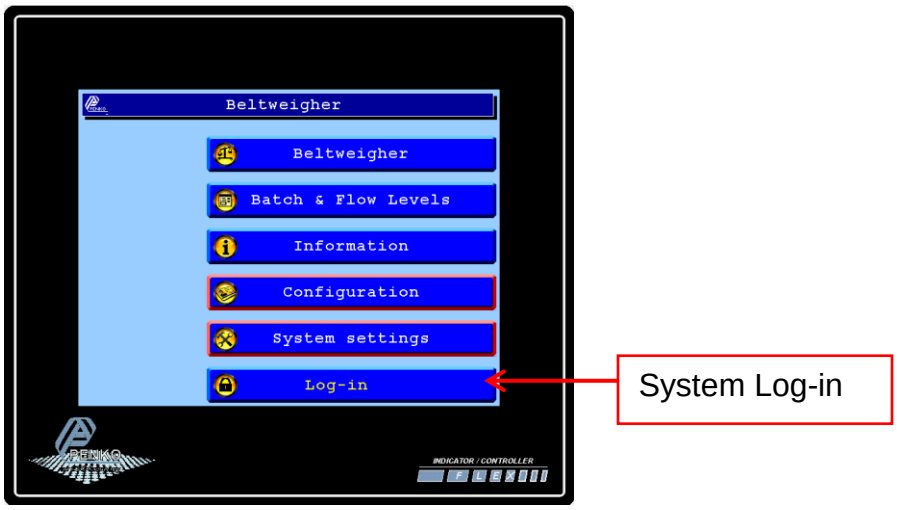


Selection Menu.

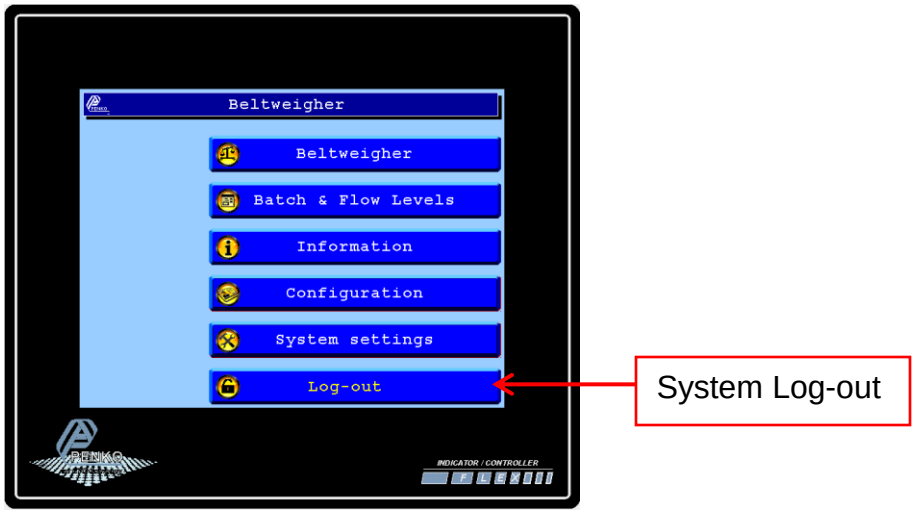
From the Selection menu it's possible to enter the several Screens.

The Configuration and System setting are locked by a password, log-in with the Log-in button first. To log-out, press the Log-out button.

Screen if Configuration and System settings are disabled:



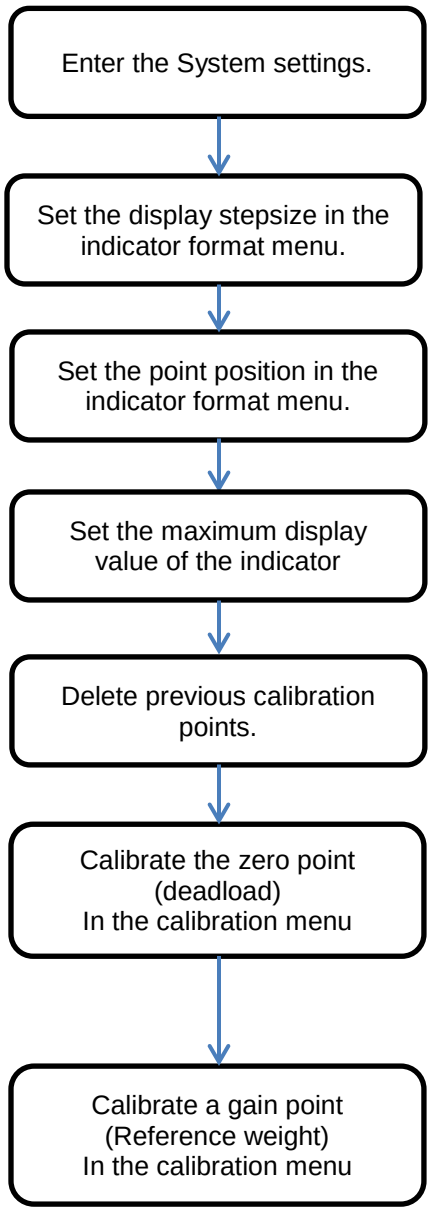
Screen if Configuration and System settings are enabled:



First use of the indicator.

Before using the controller, please setup the internal indicator first.

Login first to enter the System settings,
Default no password is selected.
The overall password is “25630”.



The step size defines the scaled parts of the weight value.
The display value will be round off to the nearest value with a valid step size.
Step size can be set at 1, 2, 5, 10, 20, 50, 100, 200, 500, 1000, 2000 or 5000.

The Decimal point defines the point position of the weight value.
Decimal point position can be set from NONE to 0,00000.

To prevent overload by the user, the FLEX will not show any weight above this value.
In certified mode the max load is not allowed to be more then the maximum load + 9 scale parts.

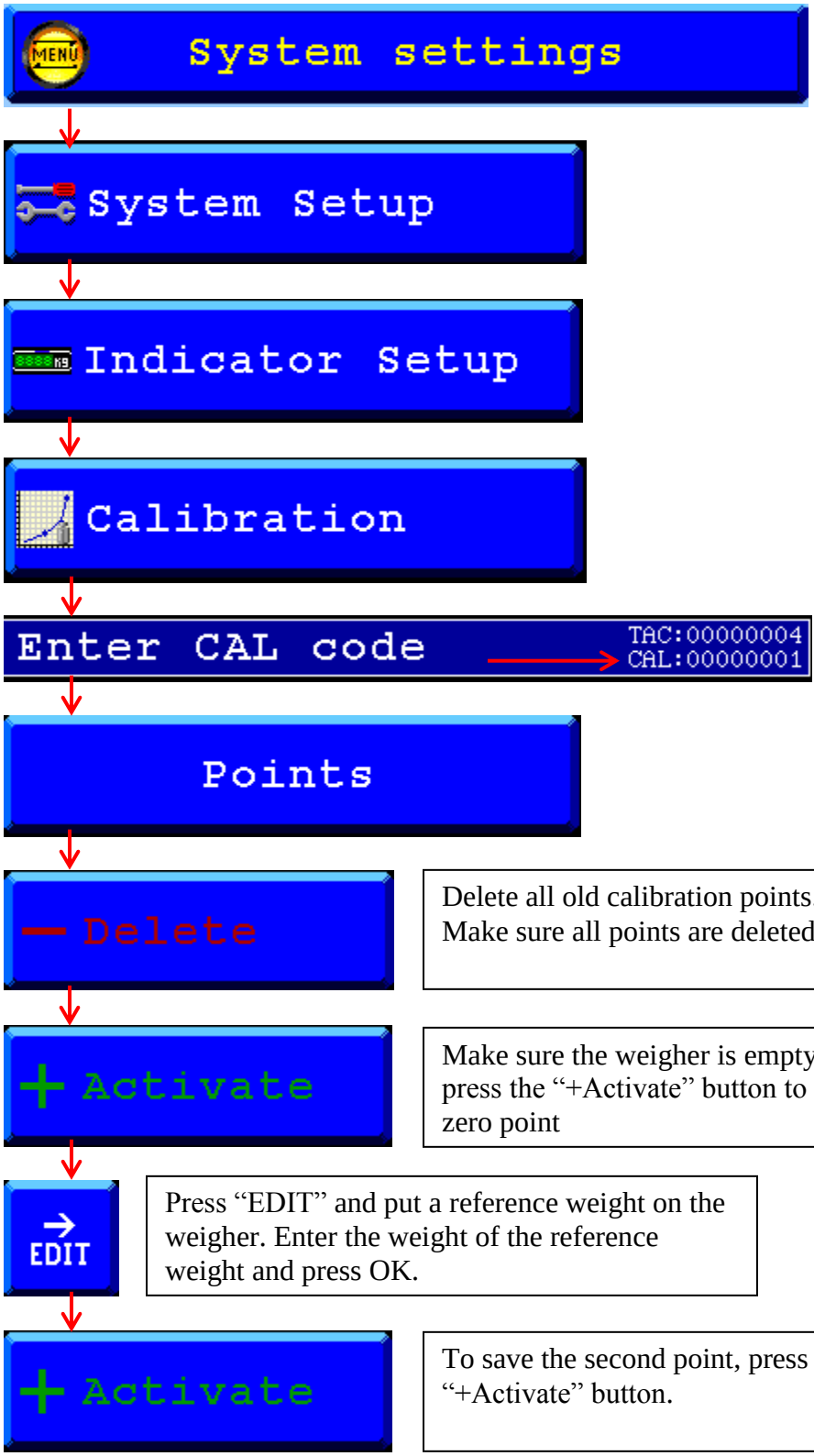
All previous calibration points should first be deleted before making a new calibration.

When all points are deleted, first calibrate the Dead load (0).
Make sure the scale is completely empty and type 0 in the “Add/Replace” field by pressing the “Edit” button.
To save the zero point press the “+ Activate” button.
The Dead load is calibrated now.

To calibrate the gain weight put a reference weight on the scale.
Press the “Edit” button to type the exact reference weight in the “Add/Replace” field.
To save the reference weight, press the “ + activate button”.
The reference weight is calibrated now.

Calibration.

To calibrate the indicator, follow the next steps:



Enter the "CAL" code and press OK.
This "CAL" code is shown in the right upper corner.

Delete all old calibration points.
Make sure all points are deleted.

Make sure the weigher is empty and press the "+Activate" button to save the zero point

Press "EDIT" and put a reference weight on the weigher. Enter the weight of the reference weight and press OK.

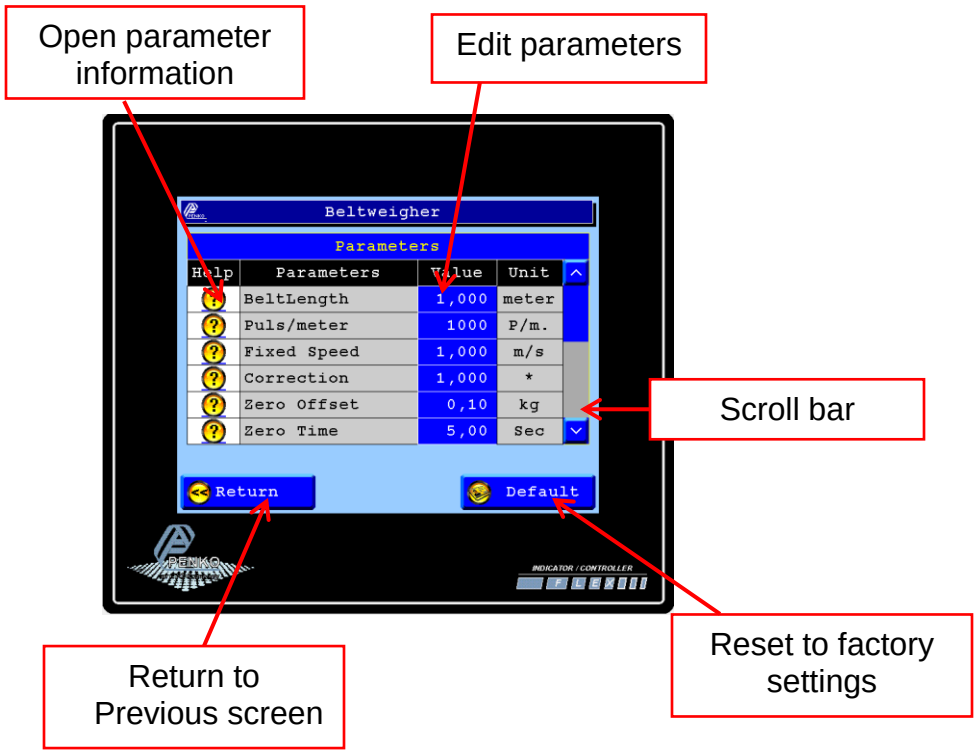
To save the second point, press the "+Activate" button.

Setup the configuration.

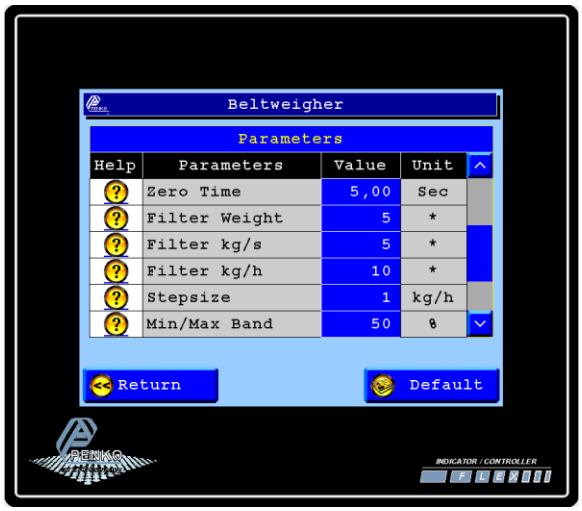
Before using the controller, please setup the configuration for your application first.

Login first to enter the System settings,
Default no password is selected.
The overall password is “25630”.

Press the blue “Par.” fields to enter the needed values.
Press the Question marks to open information about the parameter.
Press the “Default” button to reset to factory setting.
Press the “Return” button to return to the previous screen.



Use the scroll bar to enter the next values.



Use the scroll bar to enter the next values.

Use the scroll bar to enter the next values.

Configuration Parameters.

Belt length X

What is the length of the Weighing section.
When the whole belt is weighing the length must get messured from the place the product gets on the belt till the end of the belt.

Puls/meter X

How many Pulse do you get when the belt moves 1 meter.

Fixed speed X

When the belt doesn't have a Pulsgenerator or when it is broken, just fill in the speed of the belt.
Speed in m/s

Correction X

When you run a batch and the Belt which totalized batch, is different as the check batch weight, you can fill in this parameter to correct the difference.

Zero Offset X

When the weight on the belt is lower than this level the weight is forced set to zero.

Zero time X

When you press the dynamic zero button the belt run for this time, and the weight sampled during this time.
When the time is elapsed the average of this weight get subtracted to get a new zero.

Filter Weight X

The amount of samples that take an avarage in the weight to stabilize the the weigher

Filter kg/s X

The amount of samples that take an avarage in the weight to stabilize the the kg/s flow.

Filter kg/h	X
The amount of samples that take an avarage in the weight to stabilize the the kg/h flow.	

Stepsize	X
This is the showed stepsize for the flow showned in kg/h	

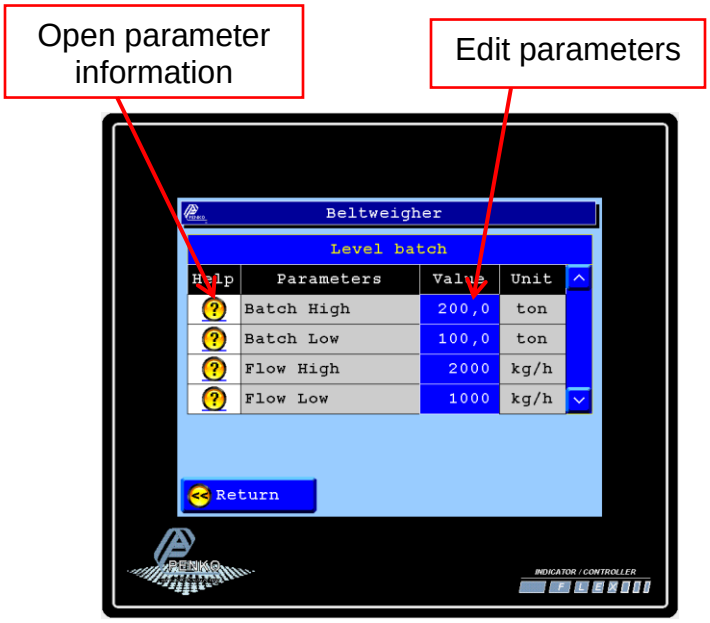
Min/Max Band	X
Percentage that will be shown in the scope.	

No Error Band	X
Percentage that will be shown green (ok) in the scope. Values under this percentage will be shown in yellow. Values above this percentage will be shown in red.	

Trigger Time	X
The time that the scopes takes a new value.	

Password	X
To unlock the configuration and System settings you need to log in. The password you need to log in can be changed here.	

Batch & Flow levels.



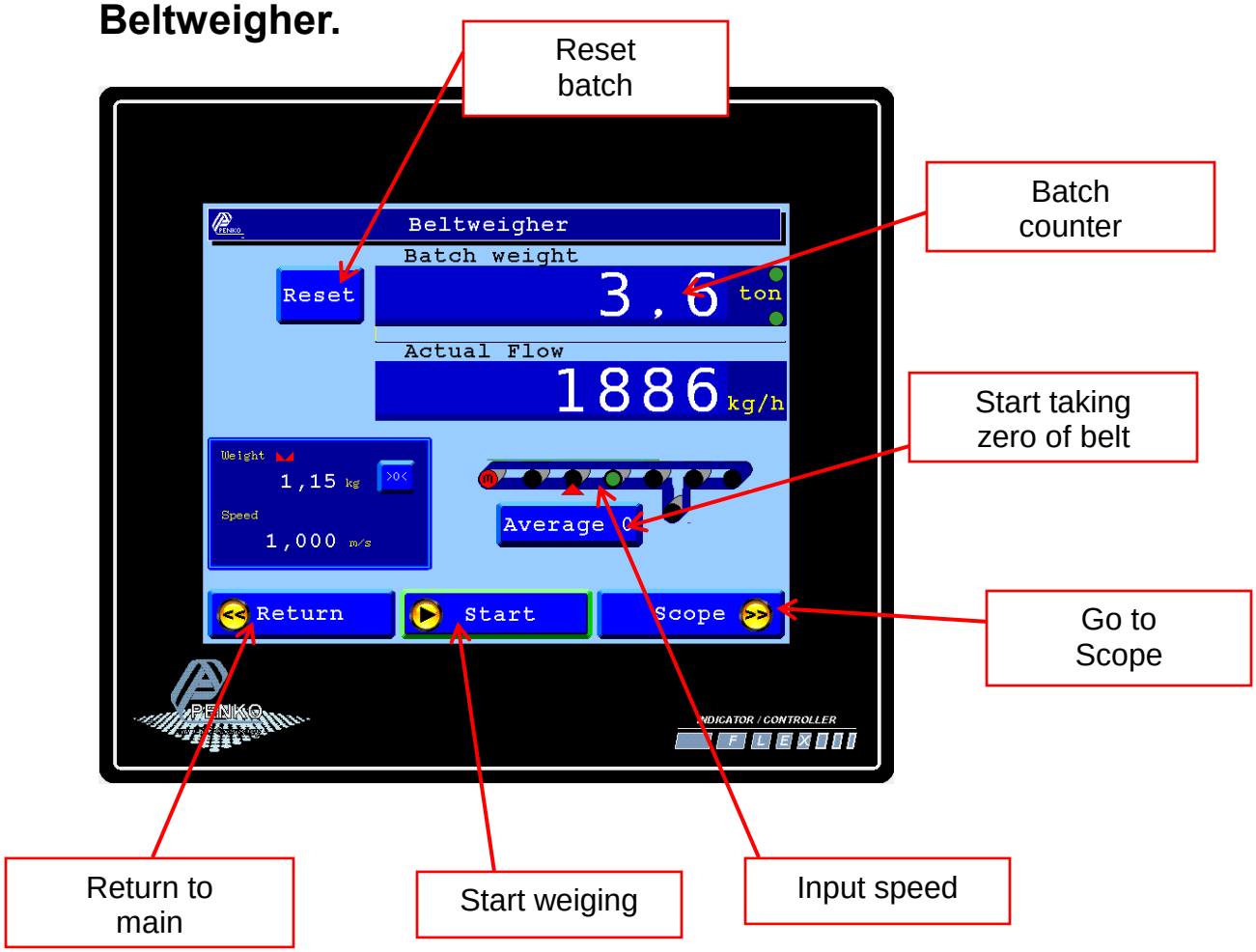
High Batch Level	X
When the batch totalizer get over this Level, Output 201 get on. So they can see that the is reached	

Low Batch Level	X
When the batch totalizer is smaller then this Level, Output 202 is on. So they can see that there is still product needed	

High Flow Level	X
When the Flow on the belt is higher then this level outp 203 get on. So the operator can see that the belt is overloaded.	

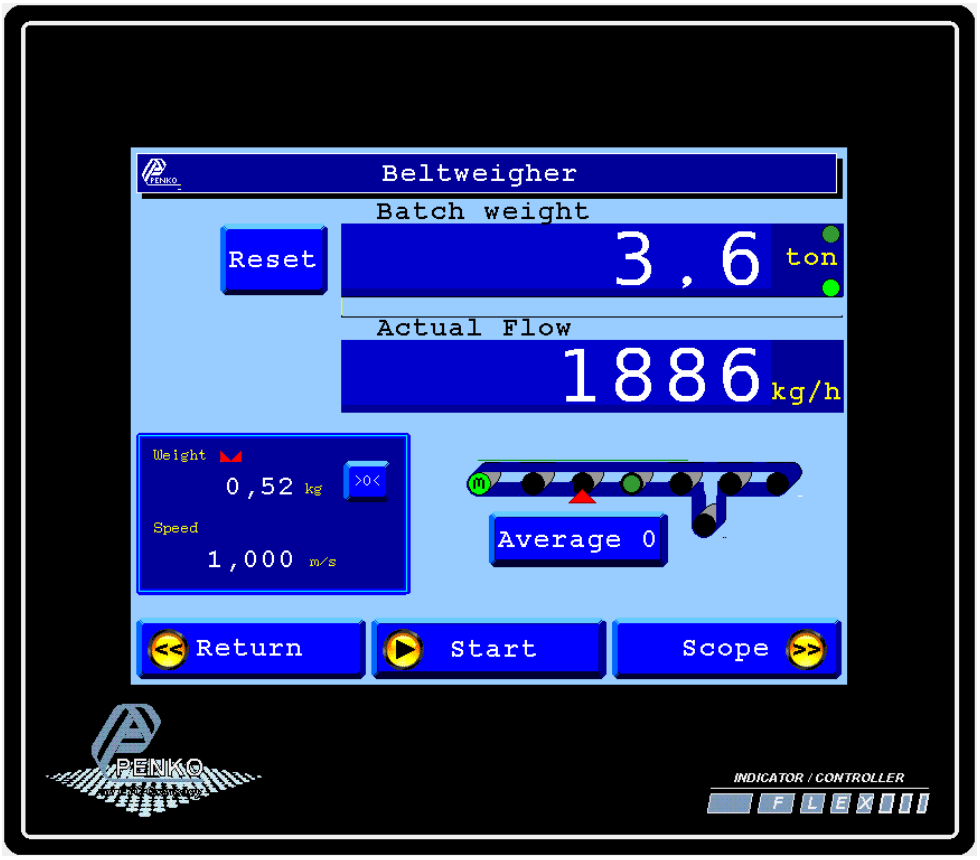
Low Flow Level	X
When the Flow on the belt is lower then this level outp 204 get on. So the operator can see that the belt is to empty.	

Beltweigher.



When start button is green like above the weigher in not started.
Press start button then the green line is gone and the system is running.

A running screen looks like below,



Information.

To view the Penko contact information, press the “information” button from the selection menu.